Work Order Wednesday, April									-			Page 1
Revision ID: Item Name:	D3245-7 Gasket	,		Accept					Setup	Start Stop		
Start Date: 4 Required Date: 5 Reference:	3/27/2011 5/3/2011	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:	D:			_		1 (BB)((B) B)	E118 184 1184 1881
• •	Process Plan	n:	Date: //-09-2			ite:		I	Run	Start Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejo Qty		Reject Number	Insp. Stamp
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D3245	Rev	В					-					
Waterjet FLOW CNC Waterjet			per Dwg D3245 □ Dwg Re f necessary	0.00 v: <b>&amp;</b> ∷Prog Rev:_	<b>ß</b> _ [12-			₩(	1-4-	· >8		
110 QC Quality Control		QC2- Inspect parts of Memo	f machine FAI/FAIB	0.00				<u>B11</u>	-4,-	28_		
120 QC Quality Control		QC8- Inspect parts - s	second check	0.00 كرركد	તીટ્ક			66	J —			

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		Description of NC	Corrective Action Section			Verifi	cation	Approval	Approval	
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Work Orde Wednesday, Apr							•			•		Page 2
Item ID: Revision ID: Item Name:	D3245-7 Gasket			Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	4/27/2011 5/3/2011	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:	D:						
Approvals:	Process 1 QC:	Plan:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II  130  Packaging  Packaging		Operation Description Identify as per dwg & Sto	ick Location:SMB//	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept	Rej Qty		Reject Number	Insp. Stamp

140

QC Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

11/4/29A)

W/O:			W	ORK ORDER CHANG	GES					-
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#### **Picklist Print**

Wednesday, April 27, 2011 11:24:11 AM

Work Order ID: 69041

Parent Item: D3245-7

Parent Item Name: Gasket



Start Date: 4/27/2011

Required Date: 5/3/2011

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP □C□04.11.17□Made in-house□KJ/JLM□

IPP Rev:b ECN 1052 07-10-31 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	~	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245  Gasket		Manufactured	No			100	Each	5.5000	1	6 R	511-4-2	E	
		-	٠	Location 1	t-	Loc (	<u>Otv</u>	Loc Code				11	\
•				MAT051	ብደዩ		5.5 5.5		7	14088)	_	6	)

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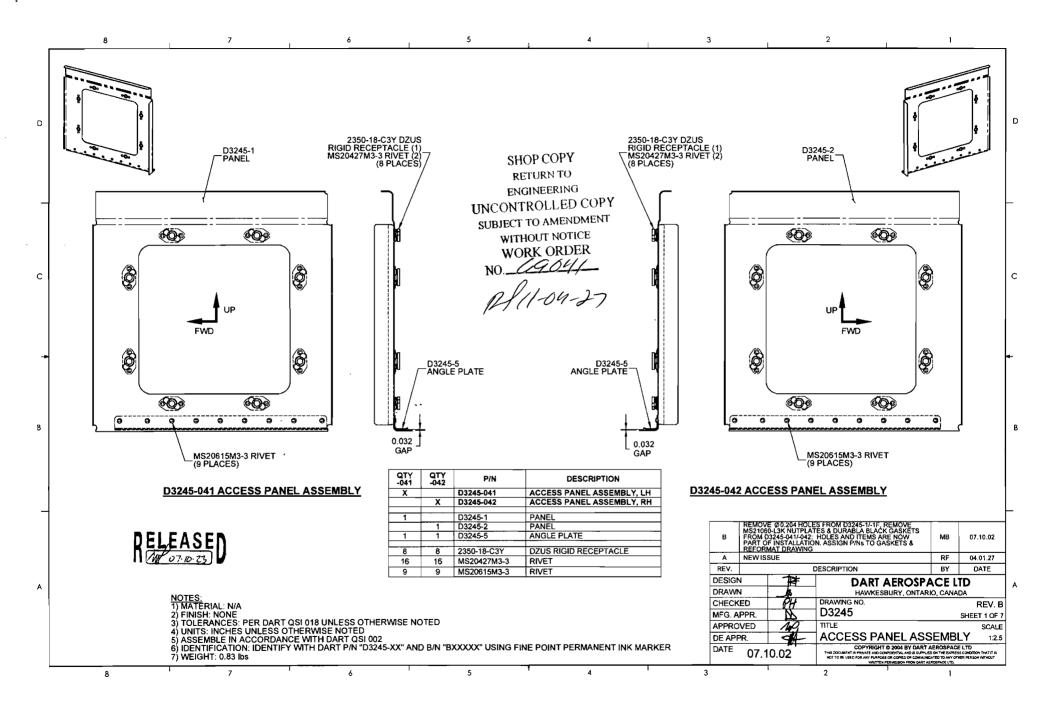
DART AEROSPACE LTD	Work Order:	69041
Description: Gasket	Part Number:	D3245-7
Inspection Dwg: D3245 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

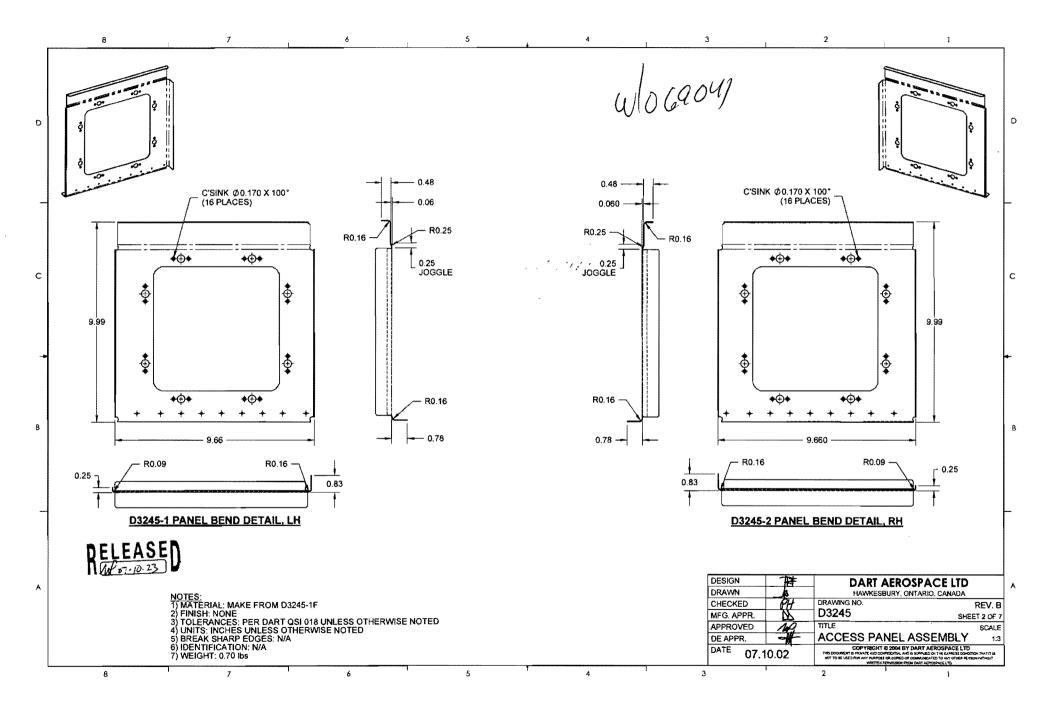
X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejec	Method of Inspection		mments
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0.80	+/-0.030	-796	>		V		
0.34	+/-0.030	,34	×		V		
0.400	+/-0.010	-401	Z		V		
7.80	+/-0.030	一一	R		V		
2.150	+/-0.010	2.147	8		ν		
3.500	+/-0.010	3,499	2		٧		
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leasured by:	<u> </u>	Audited by:	Z		Prototype Ap		N/A
Date:	11-4-29	Date:	uladz	6		Date:	N/A
Rev Date	Change				R	evised by	Approved
A 09.05.04	New Issue			·····	K	J/DD 94)	

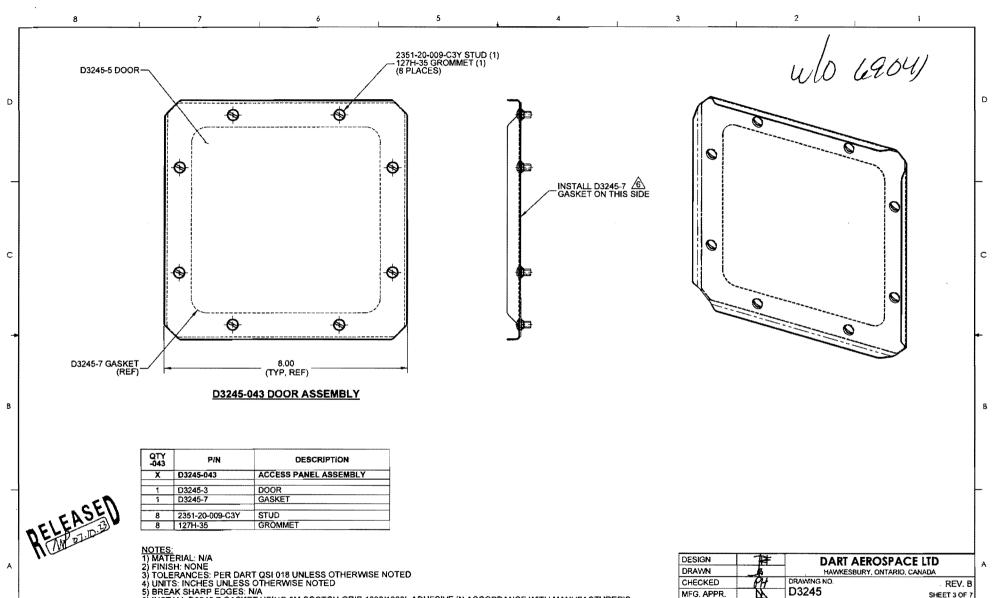
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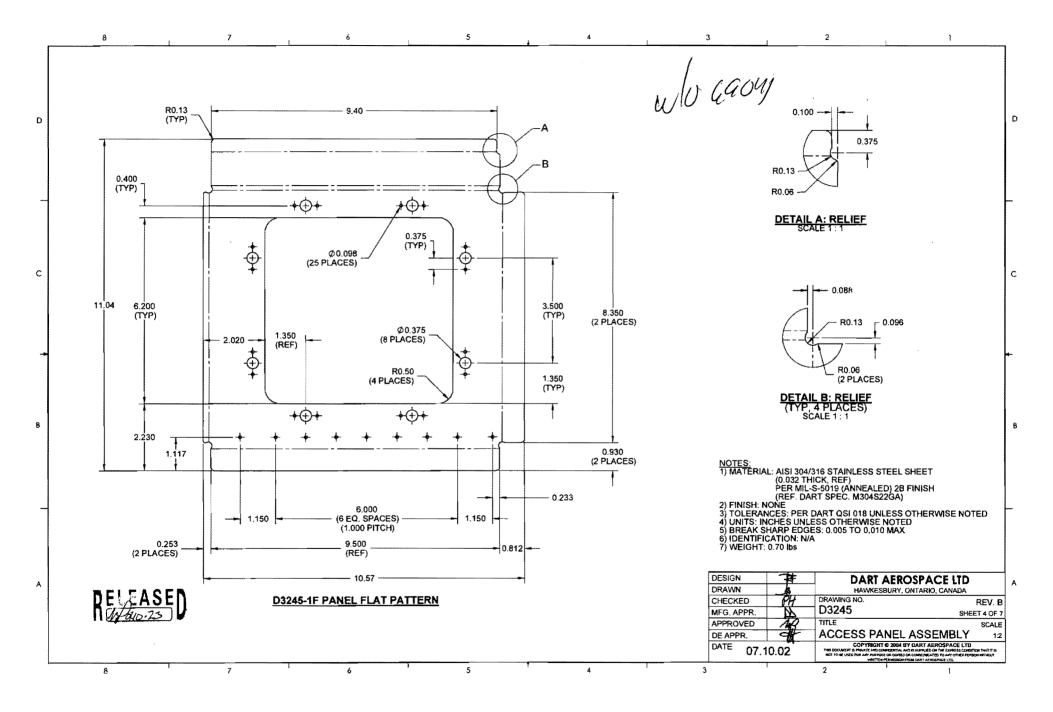
5) BREAD SHARP EUGES: N/A
6) INSTALL D3245-7 GASKET USING 3M SCOTCH-GRIP 1300/1300L ADHESIVE IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
7) ASSEMBLE IN ACCORDANCE WITH DART QSI 002
8) IDENTIFICATION: IDENTIFY WITH DART P/N "D3245-043" AND B/N "BXXXXXX" USING FINE POINT PERMANENT INK MARKER
9) WEIGHT: 0.73 lbs

DRAWN	_A	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	DRAWING NO. REV. B
MFG. APPR.	77	D3245 SHEET 3 OF 7
APPROVED	149	TITLE SCALE
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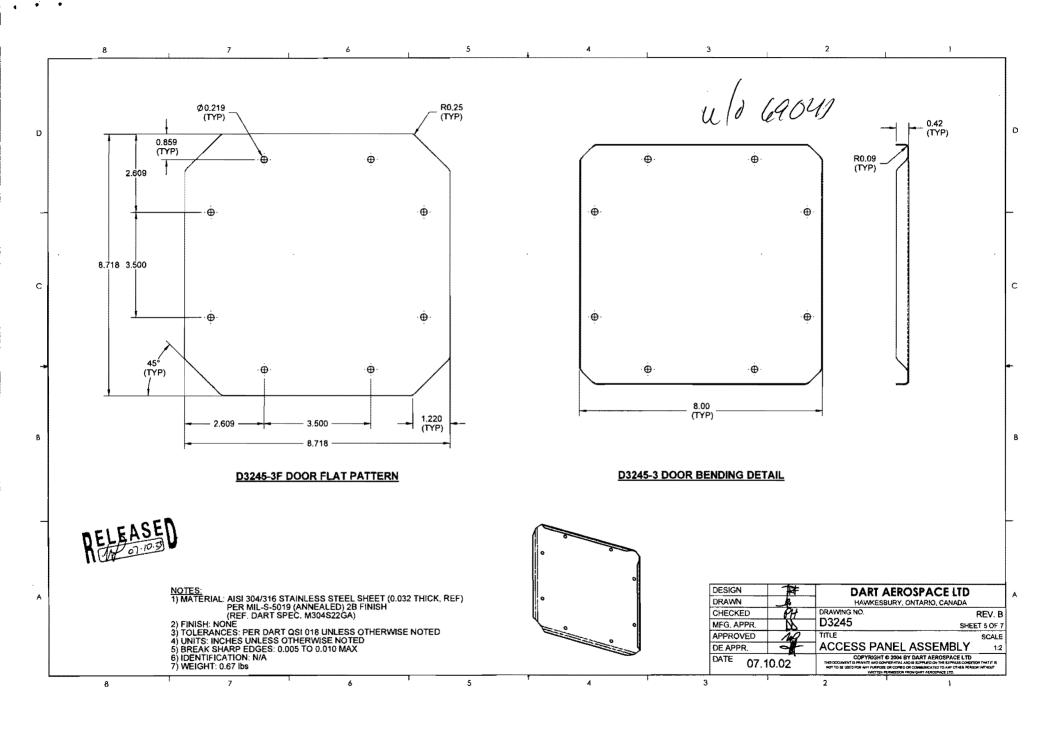
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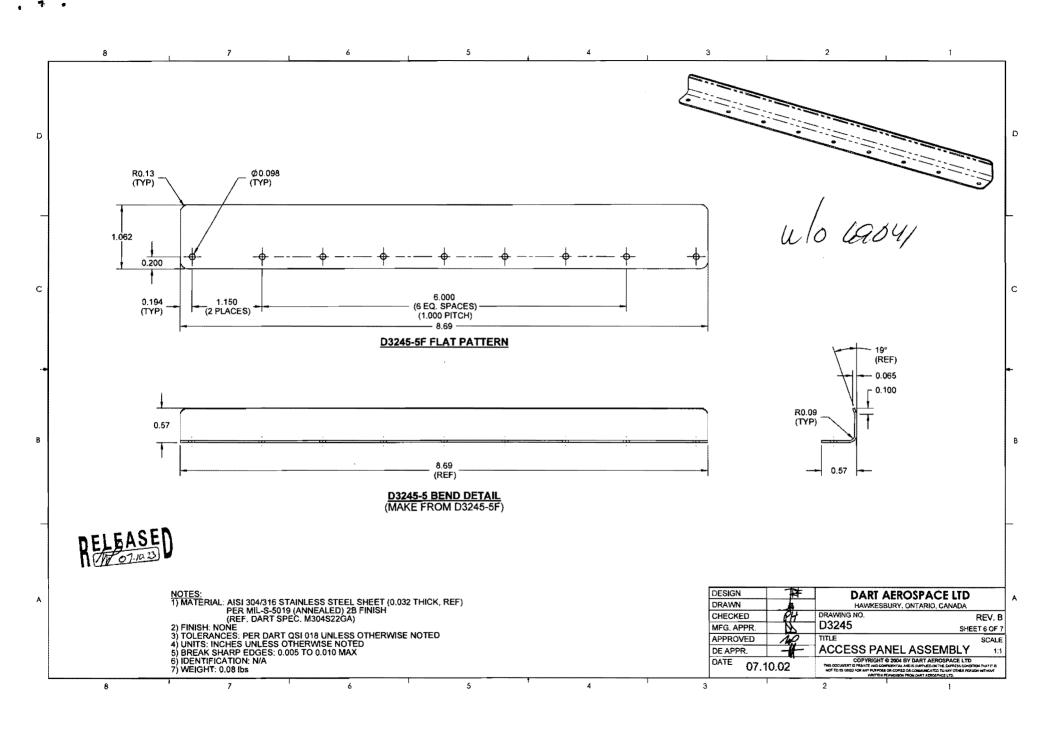
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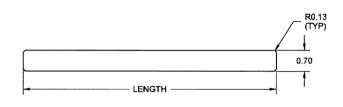


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R0.13 Ø0.325 (TYP) 0.80 (TYP) (TYP) -⊕-45° (REF) Ф. Ф 7.80 (TYP) -(1)-**(** R0.50 (TYP) **\(\dag{\dag}\)** 2.150 (TYP) 0.400 3.500 (TYP) 0.34 (TYP) (TYP) **D3245-7 GASKET** 



#### D3245-X GASKET

P/N	LENGTH			
D3245-9	8.35			
D3245-11	9.01			
D3245-13	9.50			

4/0 69041

NOTES:
1) MATERIAL: DURABLA BLACK GASKET, 0.035 THICK
(PER MIL-A-7021C OR MIL-A-17472B OR MIL-G-12803A)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION; N/A
7) WEIGHT: N/A

DESIGN	7	DART AEROSPACE LTD						
DRAWN	A	HAWKESBURY, ONTARIO, CANADA						
CHECKED	PH	DRAWING NO. REV. B						
MFG. APPR.	$\overline{N}$	D3245 SHEET 7 OF 7						
APPROVED	10	TITLE SCALE						
DE APPR.	-	ACCESS PANEL ASSEMBLY 12						
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